

Webinar Keselamatan
Sistem Gas Berpaip
25 Ogos 2021

Oleh: JABATAN KAWAL SELIA KESELAMATAN







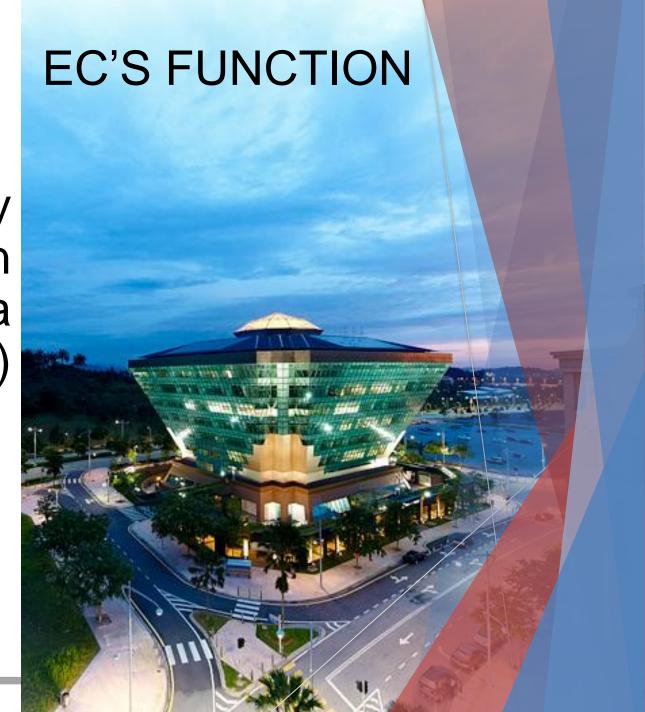
By:

#### **MOKHTAR MOHD NOR**

Electrical/Gas Development Safety Unit Safety Regulation Department Energy Commission



Energy Commission (Suruhanjaya Tenaga)



# FUNCTIONS & DUTIES OF THE ENERGY COMMISSION

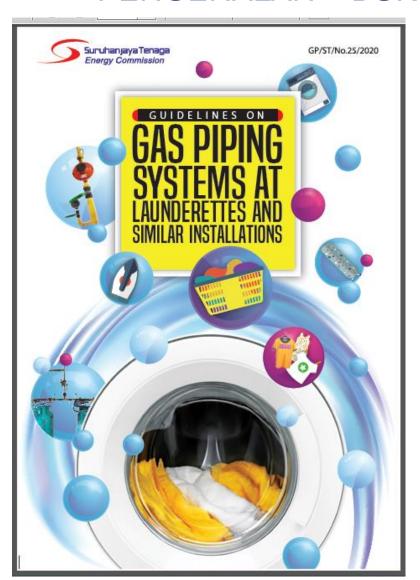
A statutory body (under MESTECC) responsible for regulating the energy sector, specifically the electricity and piped gas supply industries, in Peninsular Malaysia and Sabah.

Electricity
Supply Act
1990 [Act 447]

Gas Supply Act 1993 [Act 501]

Electricity Regulations 1994 Gas Supply Regulations 1997

#### PENGENALAN - BUKU GARIS PANDUAN







#### 1. OBJEKTIF

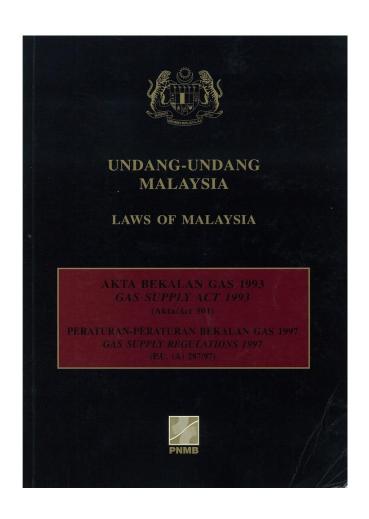
- Memastikan pepasangan gas di premis dobi dan premis yang menggunakan pepasangan gas yang serupa dengannya mematuhi kehendak Akta dan peraturanperaturan yang berkaitan serta piawaian Malaysian Standards MS 830 & MS 930.
- Untuk mengurangkan risiko yang berkaitan dengan pepasangan gas di premis dobi dan premis yang menggunakan pepasangan yang serupa.

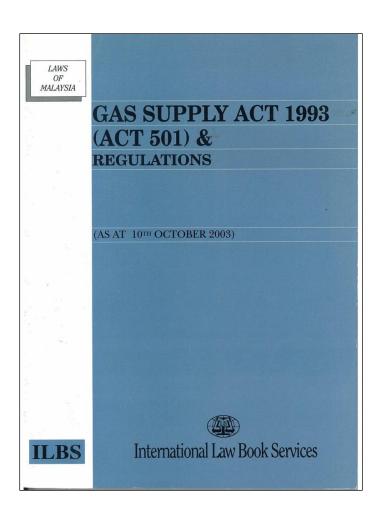




#### PERUNTUKAN PERUNDANGAN

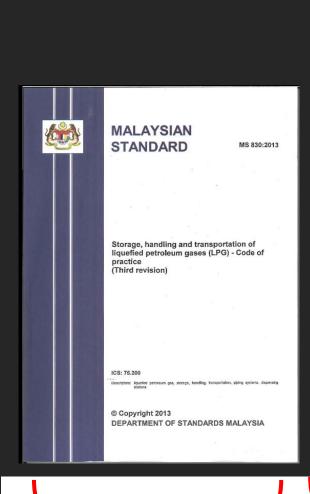
# KESELAMATAN PENGENDALIAN DAN PENGOPERASIAN SISTEM PEPASANGAN GAS DAN PERKAKAS GAS.

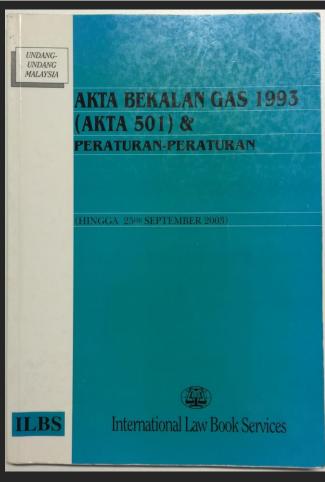






### MAIN REFERENCES







MS 830 (LPG storage)

Gas Supply
Act & Regulations

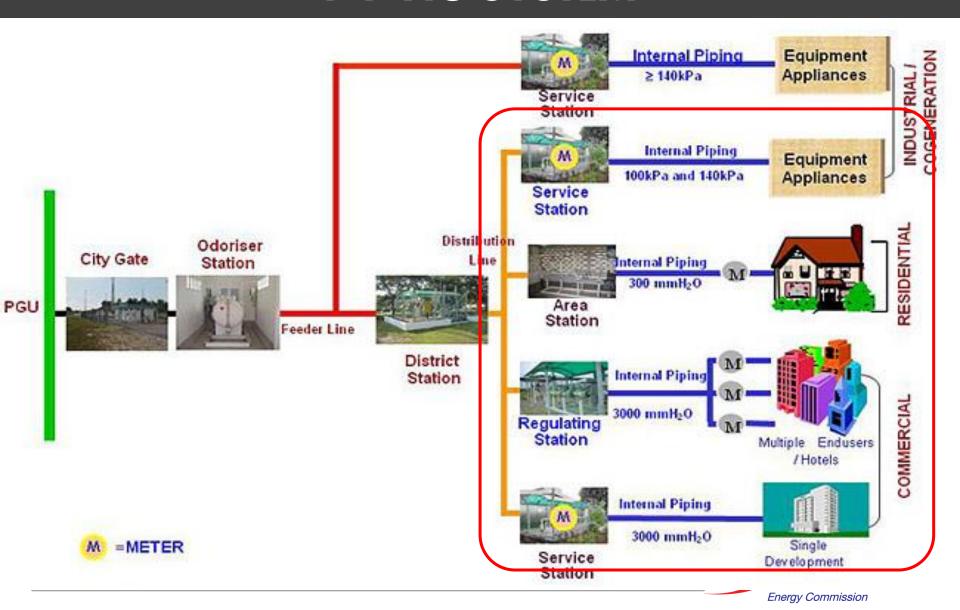
MS 930 (Piping)

### GAS SUPPLY CONCEPT

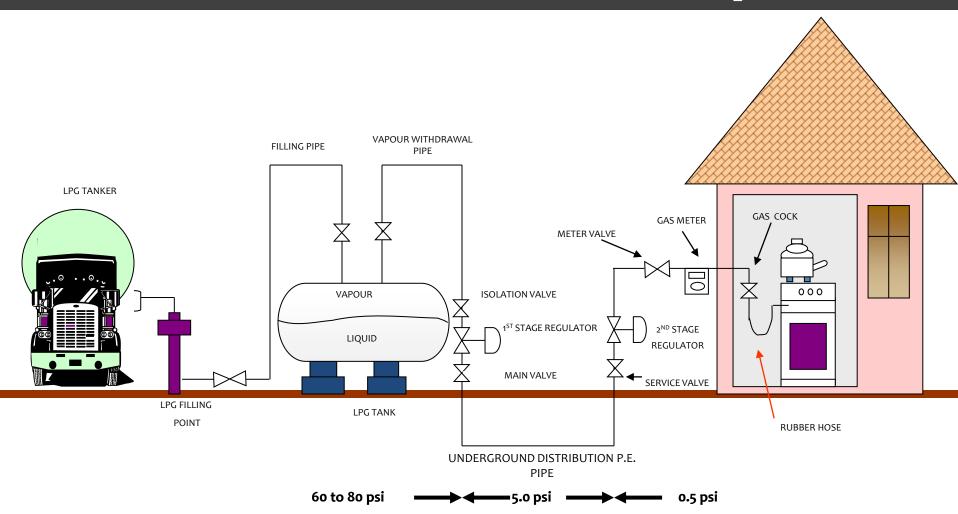
Energy Commission (Suruhanjaya Tenaga)



# SUPPLY OF NATURAL GAS BY PIPING SYSTEM

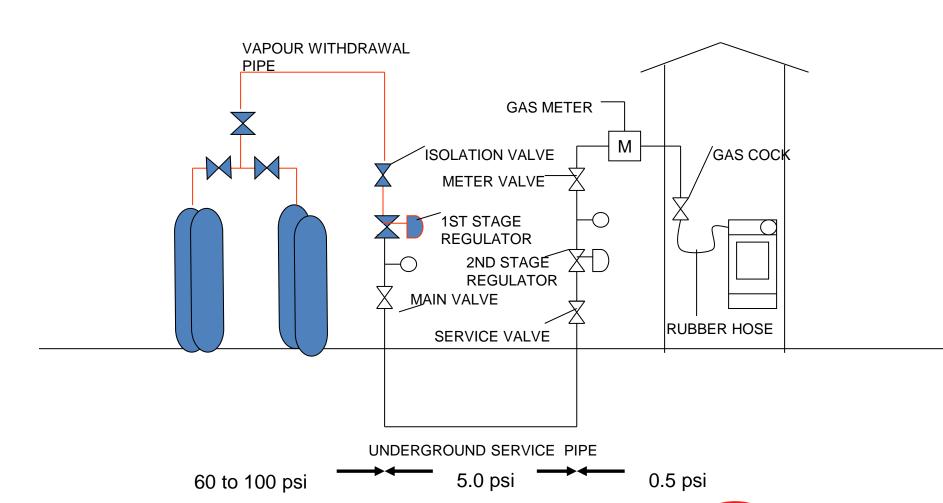


# LIQUEFIED PETROLEUM GAS (LPG) SUPPLY SYSTEM (Bulk Tank System)





# LIQUEFIED PETROLEUM GAS (LPG) SUPPLY SYSTEM (WITH MANIFOLDED CYLINDERS STORAGE)





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- Launderettes
  8. Compliant And

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GP/ST/No.25/2020

Guidelines On Gas Piping Systems At Launderettes And Similar Installations







#### 5.0 Regulatory Requirements

- 1.0 Work carried out by contractor register with EC
- 2.0 The installation ATI (Regulation 15, GSR1997)
- 3.0 Installation Completed Form B (Regulation 17, GSR1997)
- 3.0 Installation tested Form C
  (Sub-regulation 18(2), GSR1997)
- 4.0 Before commissioning Installation ATO (Sub-regulation), GSR1997)
- 5.0 The Installation Apply for License (Section 11, GSA 1993)

By Gas
Contractor

#### **GOVERNING MECHANISM**





# KELULUSAN UNTUK MENGENDALI (Approval To Operate - ATO)

#### Keperluan:

 Apabila siap sesuatu kerja pada pepasangan gas yang baru. Hantar Borang B (PERAKUAN SIAP) dan Borang C (PERAKUAN UJIAN).



# GUIDELINES ON GAS PIPING SYSTEMS AT LAUNDERETTES AND SIMILAR INSTALLATIONS

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- 1.0 Objectives
- 2.0 Scope
- 3.0 Definitions and Interpretation
- 4.0 LPG Characteristics
- 5.0 Regulatory Requirements
- 6.0 Technical Requirements
- 7.0 Typical Layout Diagram for Launderette
- 8.0 Compliant and Non-Compliant Installations
- 9.0 Effect of Contravention or Non-Compliance
- 10.0 Contact Information





#### 6.1 Installation Requirements

- By gas contractor register with ST
- Comply with MS 830 and MS 930
- Hoses shall not be used to connect a gas appliance to LPG cylinder, exception for premises utilising NOT MORE than two (2) appliances which are manned at all times during operation.
- LPG cylinders not exceed two number, one cylinder to one appliance
- ☐ LPG storage in used not more than 12 unit of 50 kg LPG cylinder
- Gas Detector shall be connected with safety alarm and link to an automatic shut-off device.

#### Gas detector connected to safety Alarm





### 6.2 Piping Requirements

- Fulfill by gas contractor
- Piping Material Carbon steel complying with ASTM A

  106 or API 5L Grade B
- Min, Sch 40 of API 5L Grade B seamless pipe
- Piping shall not be contact with any substance or material may create spark
- Installations shall comply Table 13 Sec 14 MS 830:2013.

# Electrical Equipment classified area

#### Table 13 . MS 830:2013



MS 830-2013

#### ATTACHMENT 1

Table 13. Electrical Equipment Classified Areas

	The second sequences and second	
Location	Burning Velocity, (m/s)	Area Classification
Storage containers other than cylinders	<ul> <li>a) Within 1.5 m in all directions from the container connections or shell.</li> </ul>	Zone 1
	<ul> <li>b) Beyond 1.5 m but within 4.5 m in all directions from the container connections or shell.</li> </ul>	Zone 2
Relief valve discharge	a) Within direct path of discharge	Fixed electrical equipment shall not be installed
	<ul> <li>b) Within 1.5 m in all directions from point of discharge.</li> </ul>	Zone 1
	c) Beyond 1.5 m but within 4.5 m in all directions from point of discharge	Zone 2
Gauge vent openings	a) Within 1.5 m in all directions from point of discharge	Zone 1
	b) Beyond 1.5 m within 4.5 m in all directions from point of discharge	Zone 2
Tank vehicle loading and unloading (see note 1)	<ul> <li>a) Within 1.5 m in all directions from a point where connections are regularly made or disconnected for product transfer.</li> </ul>	Zone 1
	<ul> <li>b) Beyond 1.5 m but within 4.5 m in all directions from a point where connections are regularly made or disconnected and within the cylindrical volume between the horizontal equator of the sphere and ground (see Figure 11)</li> </ul>	Zone 2
Pumps, compressors, gas- air mixers and vaporisers (other than direct fired):	a) Within 1.5 m in all directions.	Zone 1
i) Outdoors in open air, at or aboveground level	b) Beyond 1.5 m but within 4.5 m in all directions from the equipment and within the cylindrical volume between the horizontal equator of the sphere and ground (see Figure 11)	Zone 2
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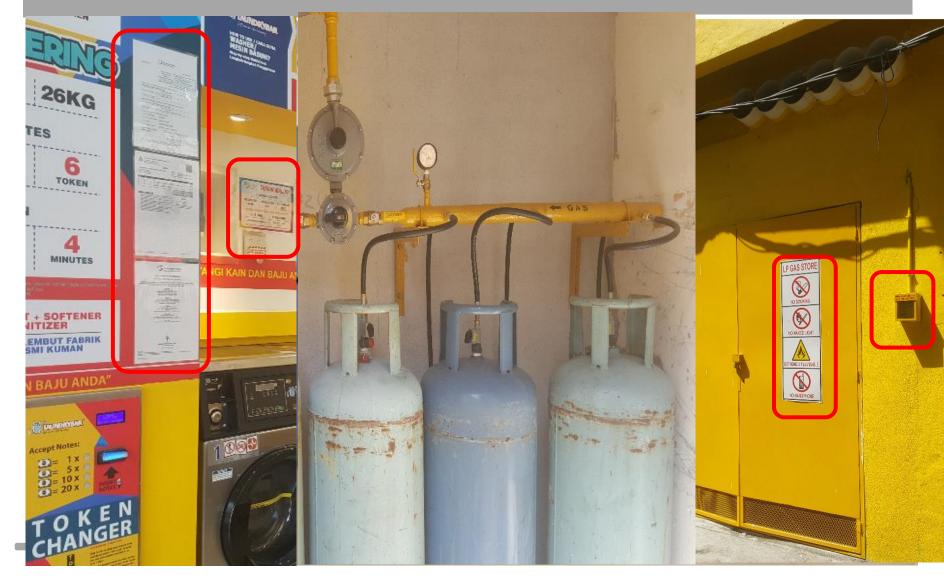
#### 6.3 LPG Storage Requirements

Fulfill by gas contractor / owner Shall not be located at main entrance and basement of any building Shall be located at area with adequate ventilation Have emergency shut-off valve equipped with pullout cable Shall be a Zone 2 area Shall be protect with 4-hour fire-rated wall

### 6.5 Other Requirements

Fulfill by owner of the piping system All LPG cylinder used shall be assigned for commercial used Adequate warning and evacuation sign shall display at premises to facilitate the public Contact number of responsible person and other emergency contact number shall be displayed

### 6.5 Other Requirements



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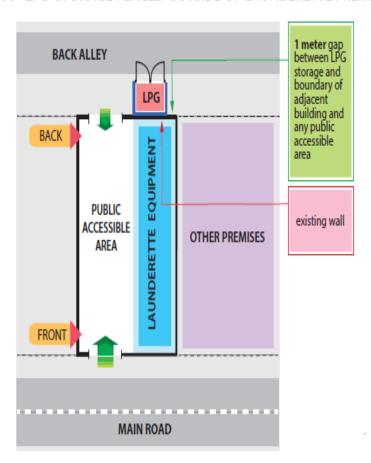
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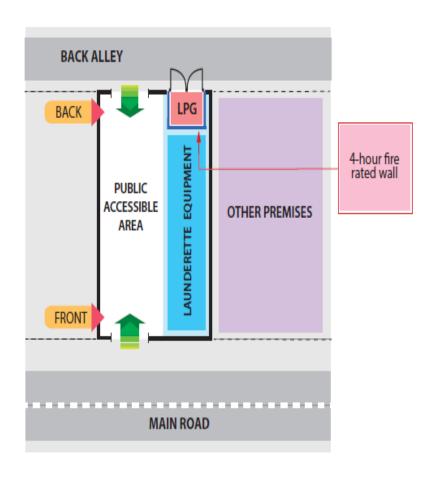


#### Launderettes Layout Plan

TYPE A - LPG STORAGE PLACED OUTSIDE OF LAUNDERETTE PREMISES

TYPE B - LPG STORAGE PLACED INSIDE OF LAUNDERETTE PREMISES







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(5.6) - ATO /
LICENCE SHALL
BE DISPLAY AT A
VISIBLE AND
SUITABLE
LOCATION WITHIN
PREMISES

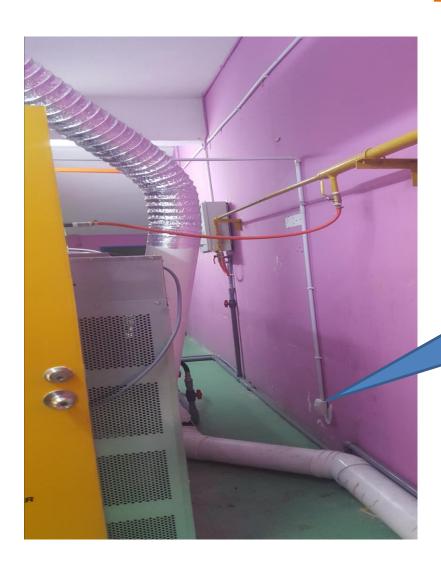
CONTACT NUMBER FOR EMERGENCY PURPORSED





[6.1 (f)] - SAFETY
ALARM
CONNECTED
FROM GAS
DETECTOR AND
LINKED TO AN
AUTOMATIC
SHUT-OFF
DEVICE

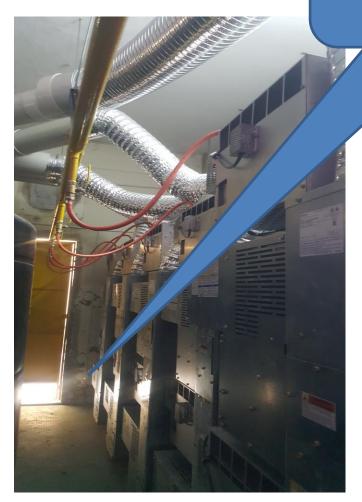




[6.1 (e)] - GAS
DETECTOR SHALL BE
INSTALLED WITHIN
VICINITY OF ALL GAS
APPLIANCE



[6.1 (e)] - GAS
DETECTOR SHALL BE
INSTALLED WITHIN
VICINITY OF ALL GAS
APPLIANCE







#### LPG STORAGE



































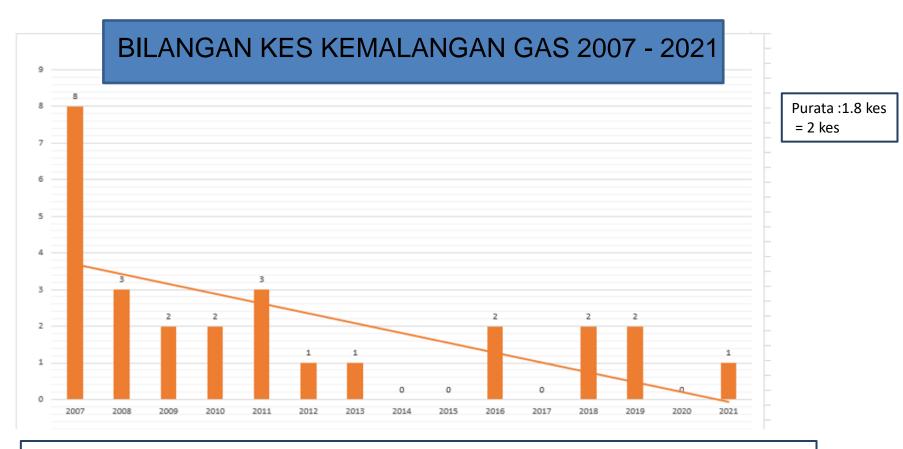
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#### 1. BILANGAN KES KEMALANGAN GAS 2007 - 2021



Jumlah kes sehingga kini adalah sebanyak 27, melibatkan 20 kecederaan dan 4 mangsa maut.





#### KES KEMALANGAN GAS - MAUT DI DOBI LAYAN DIRI KLANG

Jenis Kejadian

Kemalangan maut/tidak maut

Tarikh

4/10/2018,

Tempat Kejadian

Bandar Putera 2, 41200 Klang Selangor

Seorang lelaki dewasa (bapa)

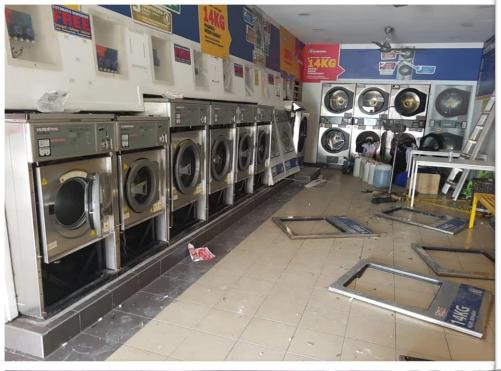
**Butiran Mangsa** 

berumur 42 tahun dan seorang remaja perempuan (anak) berumur 14 tahun

Kecederaan mangsa kedua-dua mangsa melecur seluruh badan kecuali rambut

Ringkasan kes

Kes kemalangan letupan gas telah berlaku di kedai dobi layan diri dan mencederakan dua orang mangsa. Mangsa adalah pelanggan kedai dobi layan diri tersebut telah mendapat kemalangan ketika menggunakan mesin pengering baju.

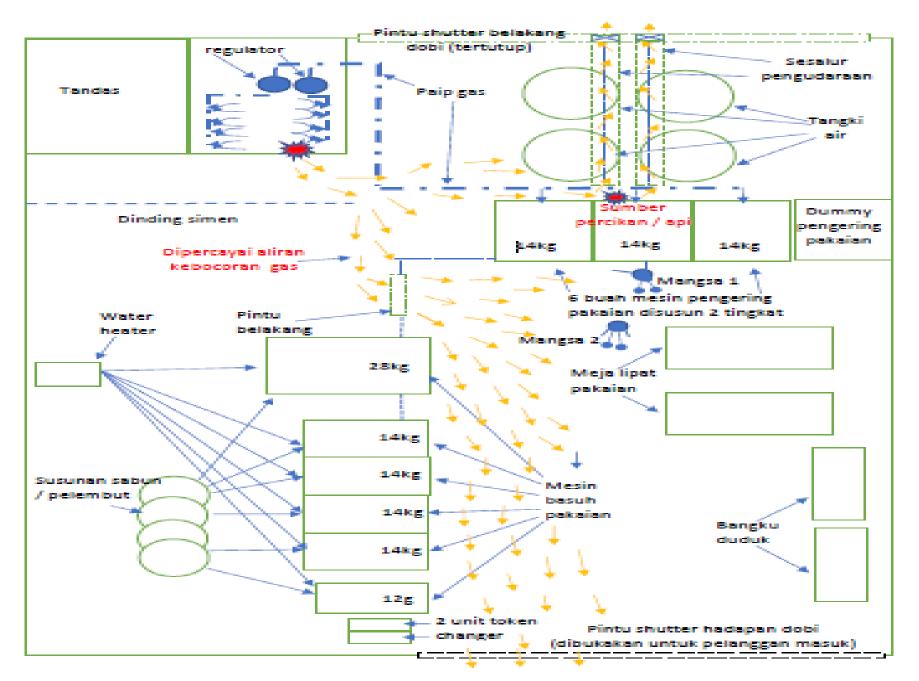








#### Lakaran Dobi Layan Diri dan Paip Gas Laundrybar, Bandar Putra 2, Klang



#### **OFFENCE**

#### **SECTION 37c , GAS SUPPLY ACT 1993:**

Section 31 ABG - Fine not exceeding RM100,000.00, in the case of a continuing offence to a fine not exceeding RM2,000.00/day or part of a day during which the offence continues after conviction.



# Safety is a way of life and NOT something that you are forced to do



