

#### INSPIRING CREATIVE AND INNOVATIVE MINDS

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# UTM-MPRC INSTITUTE FOR OIL AND GAS

29th October, 2013

Assoc. Prof. Engr. Dr. Rahmat Mohsin UTM-MPRC INSTITUTE FOR OIL AND GAS



### GASTEG's Vision

"A global knowledge-based centre of reference for the gas industry"



### GASTEG's Mission

"To provide comprehensive platform in the professional training, accredited laboratory services, consultancy, product development, information dissemination and R & D for the development of the gas industry"



# GASTEG's Objective

"To emerge as a progressive global hub in the manpower training programme, research and product development and centre of referencing in the gas industry by inculcating its culture of excellence"



### **MAJOR MONITORING FACTORS:**

- RESEARCH FUNDS: External, Internal
- PUBLICATIONS: Journals, IPs, Copyright, Licencing
- PROFESSIONAL TRAINING: Engineers, Fitters, OB
  - CONSULTANCY AND SERVICES: Labs, Others









### INTEGRATED ENGINE PERFORMANCE







### **DATA GATHERING MONITORING**









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### PIPING TOOLS AND EQUIPMENTS







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### GASTEG's Team Member





### **Activities**

- TRAINING AND COURSES
- RESEARCH AND DEVELOPMENT
- CONSULTANCY AND SERVICES



- Courses Organised by GASTEG:
  - A Course In Gas Distribution for Gas Engineers and Gas Engineering Supervisors
  - Gas Fitters Class I, II and III
  - Responsible Persons
  - A Training in CFD Theory and Application
  - Gas Management for Contractors
  - Occupational Safety and Health
  - Awareness of Gas Safety and handling



### New Courses Introduced by GASTEG:

- A Competency Training for NGV Installations
- A Competency Training for DDF Installations
- A Training in PE Pipe Systems and Jointing
- A Training in Copper Pipe Jointing Systems
- Preparatory Course for Professional Recognition
- Gas Safety System and Emergency Handling
- Gas Explosion and Safety Mitigation



### Seminars and Workshops

- Gas Safety and Legislation Seminar
- National Gas Reticulation Industry Seminar
- Gas Reticulation Safety and Legislation Seminar
- Gas Reticulation Seminar
- Gas Distribution Seminar
- A Computational Fluid Dynamic Workshop
- Computer Aided Design Drawing "Design Project How Its Work"
- Gas Introduction One Day Workshop
- Gas Introduction and Safety Workshop









- \* Accredited Courses Organised by GASTEG:
  - 1a.1) Gas Engineers and Gas Engineering Supervisors GEGES
    - 673 Candidates 36 Series
  - 1a.2) Gas Fitters Class I GF I
    - <u>13 Candidates 1 Serie</u>
  - 1a.3) Gas Fitters Class II GF II
    - 306 Candidates 18 Series
  - 1a.4) Gas Fitters Class III GF III
    - 343 Candidates 29 Series



- Competent Candidates Produced by GASTEG:
  - 1a.1) Gas Engineers and Gas Engineering Supervisors GEGES
    - Produced 175 Candidates
  - 1a.2) Gas Fitters Class I GF I
    - Produced 13 Candidates
  - 1a.3) Gas Fitters Class II GF II
    - Produced 135 Candidates
  - 1a.4) Gas Fitters Class III GF III
    - Produced 259 Candidates



- Industrially Active Competent Candidates:
  - 1a.1) Gas Engineers GE
    - Produced 8 Candidates
  - 1a.1) Gas Engineering Supervisors GES
    - Produced 31 Candidates
  - 1a.2) Gas Fitters Class I GF I
    - Produced 24 Candidates
  - 1a.3) Gas Fitters Class II GF II
    - Produced 20 Candidates
  - 1a.4) Gas Fitters Class III GF III
    - Produced 14 Candidates







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# Research and Development

- Government Funded Research
- Private Funded Research Project
  - Product Development
  - □ Accumulated Grants ≈ RM 12 Million



# **Expert Groups**

Safety, Burner Design, Combustion Technology, Corrosion,
Pipeline Design, Instrumentation and SCADA System,
LNG, Storage, Software Development, Flow Metering,
Gas Processing, Energy Management, Catalyst
Technology, CFD, Risk Management, NGV, Renewable
Energy and Green Technology, FPT Calibration



### **INSPIRING CREATIVE AND INNOVATIVE MINDS**

www.utm.my **AWARDS AND RECOGNITION**  Energy Awards - Training Institutional Awards: Energy Commission 2011

Bronze Medal: Fluid Flow Meter - The 36th International Exhibition of Inventions,

New Techniques & Products of Geneva, Switzerland 2008

Final Nominee: Consultancy Awards - Universiti Teknologi Malaysia 2008

Patents Award: Fluid Water Meter – MY-129405-A, March, 2007

Accredited Training Centre: Centre of Training and Examination for Gas

**Engineers and Gas Engineering Supervisors** 

Centre of Training and Examination for Gas Fitters - Department of Electrical and Gas Supply Malaysia 1999

Most Attractive Booth: Industrial Art and Technology Exhibition (INATEX '99) – UTM, 1999

Certificate of Appreciation: Organization of National Gas Reticulation Industry
Seminar and the launching of Safety Poster - From Department of Electrical and Ga
Supply Malaysia 1999

**FKKKSA Award for Teamwork: Best achiever in teamworking for the year 1999 -**Faculty of Chemical and Natural Resources Engineering, UTM **1999** 







UNIVERSITI TEKNOLOGI MALAYSIA

SIJIL ANUGERAH KERJA BERKUMPULAN FKKKSA

Sengan sukacitanya Sakulti Rejuruteraan Rimis dan Rejuruteraan Bumber Asli menganugerahkan

DR. ZULKEFLI BIN YAACOB (KETUA)

PENCAPAIAN YANG BAIK DALAM KERJA BERKUMPULAN TAHUN 1999 - PUSAT TEKNOLOGI GAS (GASTEG)





UNIVERSITI TEKNOLOGI MALAYSIA

PENGHARGAAN

Kami mengucapkan setinggi-tinggi penghargaan kepada

DR. ZULKEFLI YAACOB

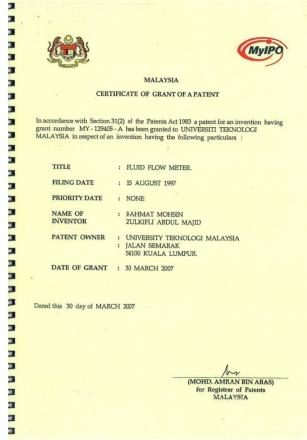
Pemenang (Most Attractive Booth)

INDUSTRIAL ART AND TECHNOLOGY EXHIBITION (INATEX) '99

PROF. MADYA DR. AHMAD KAMAL BIN IDRIS

Fakulti Kej. Kimia dan Kej. Sumber Asli

11 November 1999





de remettre à: Assc. Prof.Dr. Rahmat MOHSIN

pour l'invention: Compteur du flux d'un fluide

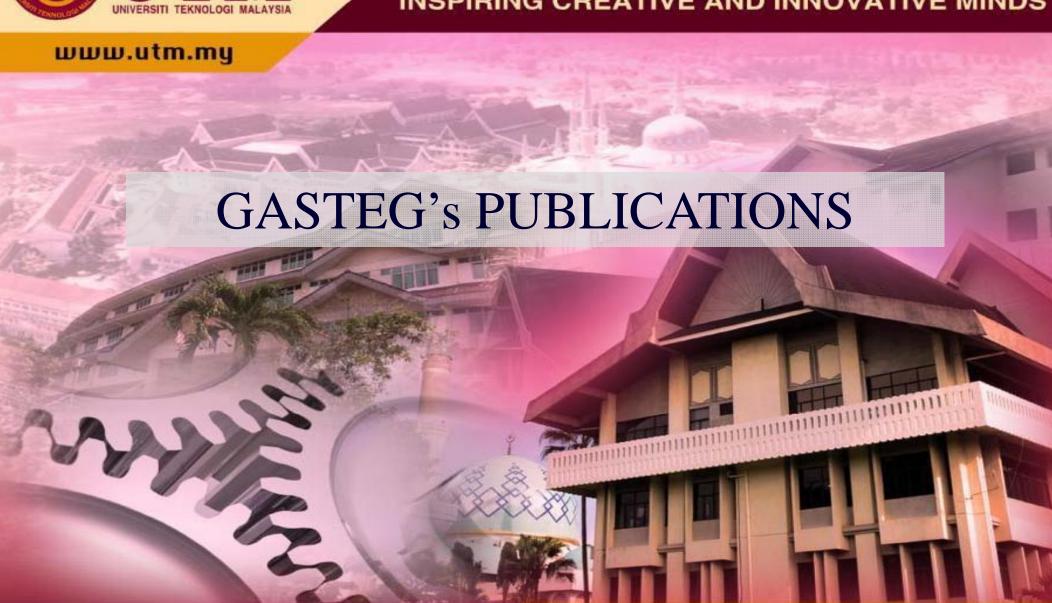
Gonòvo, lo 4 avril 2008







### **INSPIRING CREATIVE AND INNOVATIVE MINDS**





### GASTEG's INTERNATIONAL PUBLICATIONS

BIOMASS AND BIOENERGY 35 (2011) 1182-1189







#### Influence of fast pyrolysis temperature on biochar labile fraction and short-term carbon loss in a loamy soil

Esben W. Bruun a.\*, Henrik Hauggaard-Nielsen a, Norazana Ibrahim b.c, Helge Egsgaard a, Per Ambusa, Peter A. Jensenb, Kim Dam-Johansenb

- <sup>a</sup>Riosystems Division, Risø National Laboratory for Sustainable Energy, Technical University of Denmark, DK-4000 Roskilde, Denmark
- <sup>b</sup> Chemical Engineering and Biochemical Engineering, Technical University of Denmark, DK-2800 Lyngby, Denmark
- <sup>c</sup> Department of Gas engineering, Faculty of Petroleum and Renewable Energy Engineering, Universiti Teknologi Malaysia, 81310 UTM Skudai, Malaysia

#### ARTICLE INFO

Article history: Received 8 July 2010 Received in revised form 29 November 2010 Accepted 6 December 2010 Available online 30 December 2010

Keywords: Charcoal Carbon sequestration Biochar stability Pyrolysis centrifuge reactor Triticum aestivum

#### ABSTRACT

Production of bio-oil, gas and biochar from pyrolysis of biomass is considered a promising technology for combined production of bioenergy and recalcitrant carbon (C) suitable for sequestration in soil. Using a fast pyrolysis centrifuge reactor (PCR) the present study investigated the relation between fast pyrolysis of wheat straw at different reactor temperatures and the short-term degradability of biochar in soil. After 115 days incubation 3-12% of the added biochar-C had been emitted as CO2. On average, 90% of the total blochar-C loss occurred within the first 20 days of the experiment, emphasizing the importance of knowing the biochar labile fraction when evaluating a specific biochars G sequestration potential. The pyrolysis temperature influenced the outputs of biochar, bio oil and syngas significantly, as well as the stability of the biochar produced. Contrary to slow pyrolysis a fast pyrolysis process may result in incomplete conversion of biomass due to limitations to heat transfer and kinetics. In our case chemical analysis of the biochars revealed unconverted cellulosic and hemicellulosic fractions, which in turn were found to be proportional with the short-term biochar degradation in soil. As these labile carbohy drates are rapidly mineralized, their presence lowers the biochar-C sequestration potential. By raising the pyrolysis temperature, biochar with none or low contents of these fractions can be produced, but this will be on the expense of the biochar quantity. The yield of COneutral bio-oil is the other factor to optimize when adjusting the pyrolysis temperature settings to give the overall greatest climate change mitigation effect.

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#### Introduction

Replacing fossi! fuel energy production can be obtained by renewable sources such as wind, solar energy or biomass. Another climate change mitigation option is to sequester carbon in soil by application of biochar (charcoal) produced by pyrolysis of plant biomass [1]. Because of biochars recalcitrant

nature, only a very slow release of the biochar-C occurs, resulting in a long-term removal of C from the atmosphere. In addition, pyrolysis of biomass generates a bio-oil and a syngas, which can be used to replace fossil fuels e.g. by using the bio-oil as fuel in power plants and the gas to provide heat for the pyrolysis process. Combining these three pyrolysis outputs renders the whole process not only carbon neutral,

Engineering Failure Analysis 17 (2010) 818-837 Contents lists available at ScienceDirect



#### Engineering Failure Analysis

journal homepage; www.elsevier.com/locate/engfailanal



#### Failure analysis of natural gas pipes

Z.A. Majida, R. Mohsina, Z. Yaacoba, Z. Hassanb

\*Gas Technology Centre, Universiti Telmologi Malaysia, 81310 Johor, Malaysia <sup>b</sup> Faculty of Chemical & Natural Resources Engineering, Universiti Malaysia Pahang, 26300 Pahang, Malaysia

#### ARTICLE INFO

Article history: Received 15 July 2009 Available online 15 October 2009

Pipeline Slurry erosion Erosion-corrosio Natural gas pipe

#### ABSTRACT

Incident involving failures of 6 months old ADISI V42 (MDSS) and SDR 17, 125 mm medium density polyethylene pipe (MDPE) supplying natural gas to an industrial customer has caused serious 7 h supply disruption. Study was performed to identify the most probable cause of the pines failures. The study conducted by reviewing the existing design and construction data, visual physical inspection, pipe material analysis, structural analysis using NASTRAN and Computational Fluid Dynamics analysis (CFD) using FUJENT. Investigations revealed that high pressure water jet from leaked water pipe had completely mixed with surrounding soil forming water soil slurry (high erosive properties) formed at a close vicin ity of these pipes. Continuous impaction of this slurry upon the API SLX42 pipe surface had caused losses of the pipe coating materials. Corrosion quickly ensued and material loss was rapid because of the continuous erosion of oxidised material that occurred simultaneously This phenomenon explains the rapid thinning of the steel pipe body which later led to its failure. Metallurgical study using photomicrograph shows that the morphology of the steel material was consistent and did not show any evidence of internal corrosion or micro frac tures. The structural and CFD simulation results proved that the location, rate and the extent of erosion failures on the pipe surfaces can be well predicted, as compared with

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#### 1. Introduction

Cases involving failure of pipes carrying highly combustible fuel such as natural gas are rarely reported. High pressure natural gas transmission pipeline (API 5L X60) in northern part Pakistan [1] and a T-shape natural gas pipeline network (API 5L X52) near gas extraction plant in northern Mexico [2] are two examples of such cases. In both cases the material degradation causes by corrosion is the main factor that contribute to the failure of the pipes. Another example of a similar pipes but carrying liquid fuel that has failed are the 52 km 16" (406.4 mm) pipe (API 5LX52) in Kuwait [3] and the API 5LX46 pipe in Brazil [4]. Delayed cracking and transverse cracking has been identified as a reason for the pipes to fail.

A case involving the failure of natural gas pipes adjacent to water is yet to be reported. A leak of high pressure water pipe in a mixture of soil and sand can create an erosive slurry impact on nearby pipes. Slurry erosion will form by the interaction of solid particles suspended in liquid and a surface which experience losses of mass by repeated impacts of particles [5]. This type of erosion has been reported as the major source of failure of many engineering equipment such as slurry equipment and hydraulic components [6-8].

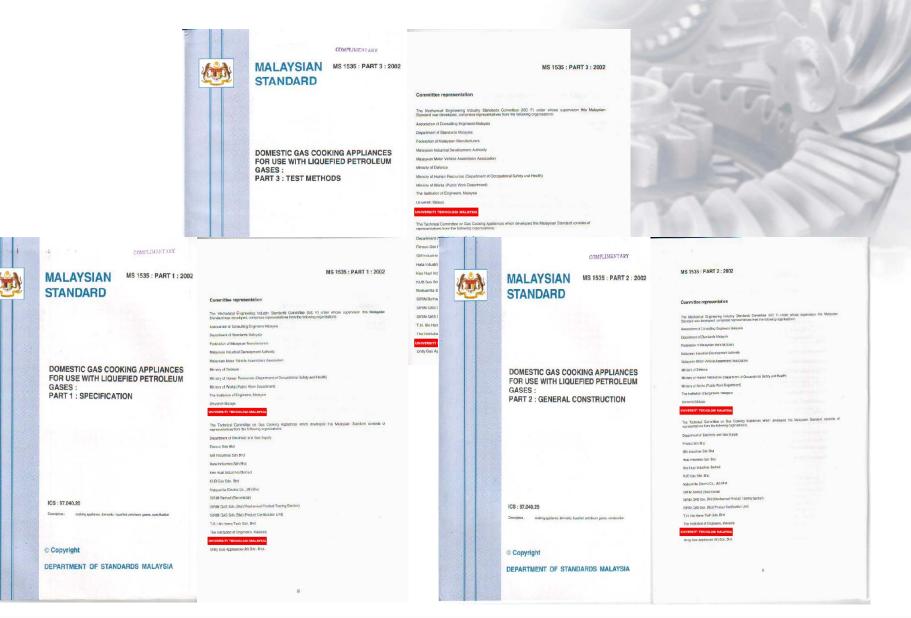
This grossive slurry impact will cause metal loss or metal thinning and eventually lead to the pipe failure [5]. This event could trigger much disastrous incident involving fire and explosion which could cause loses in term of life and economics [9,10].

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<sup>\*</sup> Corresponding author. Tel.: +60 7 5535574; fax: +60 7 5545667. E-moil address: zulmajid@flkksa.utm.my (Z.A. Majid).







No	Sample Listing of Products and Prototypes
1	Semi Positive Water Meter - Patent Granted (2007) MY-129405-A
2	Domestic Diaphragm Gas Meter G25
3	Fuel System For Natural Gas Motorcycle
4	Natural Gas Mixer For Natural Gas Motorcycle
5	Network Analysis Software – SimGas <sup>©</sup> , GasNett <sup>©</sup>
6	Gas Storage Design Tools – GaSTOR®
7	"Burner Conversion" Design Tools - FABIS ©
8	GASTEG Website Set 1 and Set 2 (2000-2006)
9	SMK Taman Desa Skudai Website (2006-2007)
10	Gas Department Website (2003-2006)
11	Single Step Pressure Regulator for NGVM



### Service and Consultancy

No	List of Consultancy Works
1	Determination of Hydrogen Sulfide Content in Malaysian Natural Gas and Liquefied Petroleum Gas (2000), Copper Development Centre (CDC), South East Asia
2	Physical and Observational Check of Various Safety Product (2001), Hijau Baiduri Sdn. Bhd.
3	Gas Network Analysis for Natural Gas Piping System at Clay Industries Sdn. Bhd., Clay Industries Sdn. Bhd. and Mutrapac Sdn. Bhd
4	LPG to Natural Gas Burner Conversion for Clay Industries Sdn. Bhd. Air Hitam Factory, Mutrapac Sdn. Bhd.
5	Pipeline Breakages Incident Investigation, Phase 1 (February – April 2006), Gas Malaysia Sdn. Bhd. (GMSB)
6	Research On Physical and Chemical Properties of Ethylene ( $\rm C_2H_4$ ) – Diversified Intelligence Sdn. Bhd. [2007]
7	Pipeline Breakages Incident Investigation, Phase 2 (Julai 2006 – Mac 2007), Gas Malaysia Sdn. Bhd. (GMSB)
8	Pipeline Breakages Incident Investigation, Phase 3 (February 2010 – Jun 2011), Gas Malaysia Sdn. Bhd. (GMSB)



### Seminars and Workshops

No	List of Seminars and Workshops
_	·
1	Seminar Perundangan & Keselamatan Gas, Hotel Sofitel, Senai, Johor, 6 April 1999.
2	Seminar Perundangan & Keselamatan Retikulasi Gas, Hotel Equatorial Pulau Pinang, 25 May 1999
3	Seminar 'Opportunities of Entrepreneur in the Gas Industry', Dewan Menara, KOMTAR, Johor Bahru, 19 June 1999.
4	Seminar Perundangan & Keselamatan Retikulasi Gas, Hotel MS Garden, Kuantan, 18 Nov. 1999.
5	Seminar Perundangan & Keselamatan Retikulasi Gas, Kota Kinabalu, Sabah, 26 Jun 2000.
6	Seminar 'Introduction of Alternative Material for Gas Reticulation', PWTC, Kuala Lumpur, 2 November 2000.
7	'MGA Technical Conference 2000 on The Life Cycle Development of Gas Pipeline', Hotel Shangri-La, Kuala Lumpur, 7-8 November 2000.
8	Seminar Retikulasi Gas, Ipoh, 20 <sup>th</sup> August 2001
9	"Overview of MS 930, Bengkel MS 930 dan MS 930: Maklumbalas Industri", Shah Alam, 12th November 2001
10	Safety Awareness, Relevent Acts and Regulations for Natural Gas and LPG Utilisation, 8 Sep 2005
11	"Sifat-Sifat dan Risiko Keselamatan penggunaan LPG di Sekolah-Sekolah", Grand Season Hotel, Seminar Sehari Keselamatan LPG untuk Jabatan Pendidikan Kuala Lumpur, 28 Sep. 2005



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Combustion Laboratory

| Lab Information | Testing Information | Research Information |

WELCOME

Gas Technology Centre, Faculty of Chemical and Natural Resources Engineering, Universiti Teknologi Malaysia. | Facilities | Courses | Staff | Link | Download |

and advanced level labs to assist stu academic work. These labs, which ar Engineering Department, plays an imdevelopment in the gas field. The fiv



This lab provides services and facilities for cali temperature systems as well as fluid flow studies w metering technology. Other services provided are gas meter servicing and calibration, performance of and control valves and gas flow characterisation. TI with complete computer system facilities and temper

"Gas Technology Centre (GASTEG) is a centre of excellence under the Faculty of Chemical and NaturalResources Engineering, University Technology Malaysia. Being a knowledge-based centre, knowledge and experience are the keywords to GASTEG.

GASTEG is driven to promote the dissemination of knowledge and experience for the betterment of the Malaysian gas industry, in line with its vision to become a regional hub of references to gas related industries."



#### WELCOME TO GASTEG



GASTEG is a centre of excellence to promote training, research and services activities. It is one of the first centre of its kind being established in South East Asia and targeted to become a prime reference for the regional gas industry and will establish



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**Gas Fitters** 

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### Information Dissemination

- 1 Extensive Data Base for Appropriate Areas
- 2 Product and Technical Bulletin
- 3 Publishing Academic Up-to-Date Articles
- 4 Promoting Interactive, User Friendly Website
- 5 Dedicated and Secured Server
- 6 Advertisement through the Website



### Transformation

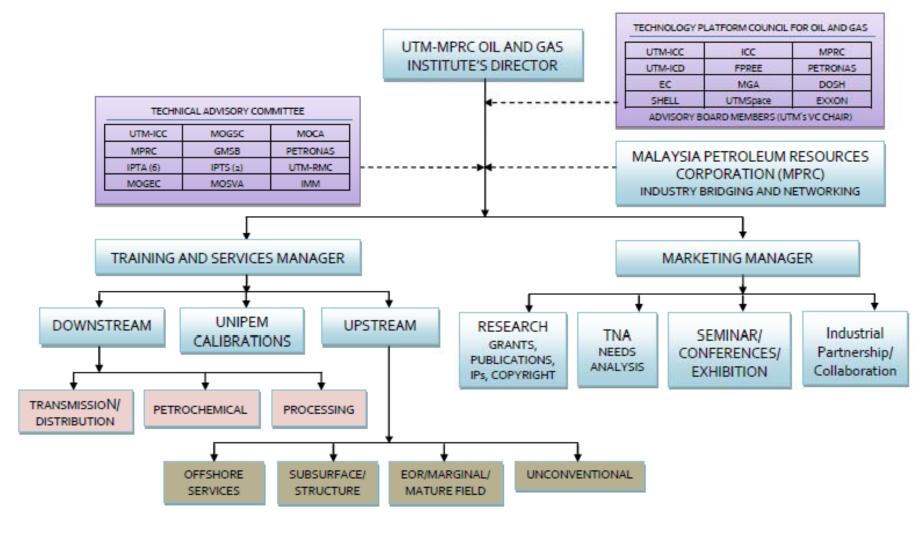
- 1. In line with talent development services UTM has been awarded the "Hub University for Oil & Gas Sector" under the Industry Centre of Excellence (ICoE) Scheme at a National Level
- 2. GASTEG is currently being upgraded to an institute known as "UTM-MPRC Institute for Oil and Gas"
- 3. The UTM Senate had approved the establishment of UTM-MPRC Institute for Oil and Gas on the 19<sup>th</sup> April, 2013
- 4. The major activity aimed for the institute will remain in the following sectors:
  - □ Talent Development via Professional Trainings
  - Research and Innovation via Research Grants
  - Consultancy and Services via Accredited Laboratory Services and Consultancy
- 5. The UTM will foster close relationship with relevant industries to nurture local products of international recognition



## Conclusion

- UTM-MPRC Institute for Oil and Gas will remain as the driven mechanism to nurture, inculcate, and forge global networking within academic communities and its industrial partners
- UTM-MPRC Institute for Oil and Gas succeeded in fostering close relationship with various parties involved in the gas industry in Malaysia. This relationship had managed to generate smart partnership with the energy industries
- UTM-MPRC Institute for Oil and Gas has been and will remain as a reference center for the gas industry with regard to its training, R & D, technical services, consultancies and critical knowledge provider in gas technology
- Funding is of utmost important in succeeding the implementation of UTM-MPRC Institute for Oil and Gas activities. Buildings for housing the training, service and consultancy, research and ICT facilities are crucial in the fulfilling of the set forth objectives.









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# Thank You

Visit GASTEG's website at <a href="http://gasteg.com">http://gasteg.com</a>