

21-22 July 2011 Kuala Lumpur Convention Centre (KLCC), Malaysia Selection of Electric Cables

- Risk of Sub-Standard Cables

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MALAYSIAN CABLE MANUFACTURERS ASSOCIATION

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Organized by:









Malaysian Standards (MS) on Cables

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Overview of Standards & Quality of Cables

Below 1.2kV	ELV	BS/MS	MS	High	Minimum or no control	
1.2kV - 3.6kV	LV	BS/IEC/Owner	IEC/MS	Low	Adequate control on test & inspection	
3.7kV - 36kV	MV	BS/IEC/Utility	IEC/MS	Low	Adequate control on test & inspection	
		-				
37kV - 170kV	HV	IEC/Utility	IEC/Utility	VLow	High sampling rate of test & inspection	
Above 170kV	EHV	Utility	Utility	Nil	High scrutiny at all levels	
Um (max voltage)	Class	Existing/Prev	New	RISK	Control on Quality & Inspection	
l lm (max voltaga)	Class	Ref Stds & Specifications		Risk	Control on Quality & Inspection	



Controlled Items by Suruhanjaya Tenaga

CATEGORY	ITEM DETAILS	REF STDS (Prev)	NEW MS		
	Insulated flexible cords and cables PVC insulated cable (non-armoured) for electric power supply Polyvinyl chloride (PC) insulated flexible cords	MS 140 : 1987 MS 136 : 1987 MS 140 : 1987 Equiv stds : BS/IEC/AS DIN/JIS/UL	Electric Cable and Wire - Polyvinyl Chloride (PVC) Insulated Cables of rated voltages up to and including 450 / 750 V MS2112-1:2009 Part 1 : General Requirements MS2112-2:2009 Part 2 : Test Methods MS2112-3:2009 Part 3 : Non-Sheathed Cables for Fixed Wiring MS2112-4:2009 Part 4 : Sheathed Cables for Fixed Wiring MS2112-5:2009 Part 5 : Flexible Cables MS2112-6:2009 Part 6 : Cables for Lift and Flexible Connections		
	Rubber insulated cord and flexible cables	MS 140 : 1987	Under review, to retain under MS 140 : 1987		



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Mr			
Ms	Committe	se repres	entation
Ir L	Foreword		
Mr	roreword		
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Mr	1	Scop	ē
Mr	2	Norm	ative rel
Ms	1.50		
Mr	3	Defin	itions
Mr	4		
Mr	4	Gene	ral requi
Mr		41	Cond
		4.2	Insul
Me		43	Filler
110		44	Shea
Mr		4.4	Snea
Ms	5	10000	
Mr	5	Mark	ing
Mr			
Mr		5.1	Indica
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Mr ⁻		0010	POPER PERIOD
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Mr F		8.1	Elect
		82	Over
		83	Mech
		8.4	Flexin
		8.5	Test
		8.6	Flam
	Table 1	Requirements	
	Table 2	Requ	rements

Table 3 Requirements

O STANDARDS MALAYSIA 2001

MS IEC 60811-: cables - Part 3 temperature - Te

MS IEC 60811-: and optical cabl test - Thermal st IEC 60304, Colo

IEC 60227-2, Pc V - Part 2: Test /

IEC 60227-3, Pc V - Part 3: Non-s

IEC 60227-4, Po V – Part 4: Shea

IEC 60227-5, Po V - Part 5: Flexib

IEC 60228, Conc

IEC 60332-1-2, 1 for vertical flame mixed flame

3 Definition:

For the purposes

4 General re

4.1 Conducto

The conductors s

The maximum dia conductors shall I The classes of I particular specific

4.2 Insulation

The insulation sh cable in the partic 6):

a) type PVC/C-7

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ELECTR INSULATED 45

1 Scope

This part of Malay PVC insulation of nominal voltages n

The particular type 2112-6.

The testing metho and MS 2112-6 are

2 Normative r

The following norm dated references, the normative refer

MS 2112-2, Electr including 450/750

MS 2112-3, Electr including 450/750 I

MS 2112-4, Electr including 450/750 \

MS 2112-5, Electr including 450/750 \

MS 2112-6, Electr including 450/750 \

MS IEC 60502-1, voltages from 1 kV 1kV (U_m = 1.2kV) ε

MS IEC 60811-1-1 cables and optical thickness and over

MS IEC 60811-1-2 cables - Part 1: Mei

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MS 2112-1:2009

b)	The minimum thickness at any place shall not fall below 85 % of the specified value by not more than 0.1mm. Compliance shall be checked by the test given in 4.7 of MS 2112-2. The
c)	sheath shall have adequate mechanical strength and elasticity within the temperature limits to which it may be exposed in normal use, with compliance with tests specified in Table 2.
d)	which it may be exposed in normal use, with compliance with tests specified in Table 2.
The	5 Marking
The	5.1 Indication of origin and cable identification
chec	Cables shall be marked with the following details:
The	a) name of manufacturer;
2112	b) voltage designation;
valu	c) number and size of conductor; and
The	d) standard number.
ime 1.	Cables for use at a conductor temperature exceeding 70 °C shall be marked with the
4.3	maximum conductor temperature. Marking may be by printing or by embossing on the insulation or sheath.
Unle	5.2 Continuity of marks
5 an or fil	The distance between the end and start of each element shall not exceed 50 mm while the distance between the end and start of each complete set of elements shall not exceed 550
Ther	mm.
shea IEC (5.3 Durability
4.4	Printed markings shall be durable. Compliance with this requirement shall be checked by the test given in 4.5 of MS 2112-2.
The MS 2	5.4 Legibility
a) t	All markings shall be legible.
b) t	6 Core identification
c) t	Each core shall be identified as follows:
d) t	a) in cables having up to and including five cores by colour, see 6.1; or
The 1	b) in cables having more than five cores by number, see 6.2.
The : shea	6.1 Core identification by colours
thick table	Identification of the cores shall be the use of coloured insulation. Each core shall have one colour, except the core identified by a combination of the colours Green-and-Yellow.
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Cables which are not designed, constructed, test approved, installed or used in accordance to their prescribed standards and/or specifications

The development of national standards for electric cables takes into account the principles and norms as established internationally, current prevailing conditions and local practices. It is important to understand that these aspects are majorly unbeknown to buyers and users, hence <u>failure to comply</u> on critical aspects may present an undetermined risk on safety.

Basic Elements of Electric Cables





- CONDUCTOR determines base current ratings
- INSULATION determines voltage / stress levels
 - PROTECTIVE LAYER determines protection level & installation conditions

Sub-Standard Element : Conductors



CRITERIA

- Metal content not meeting specifications (copper >99.9%, alum >99.7%)
- Undersized conductor does not meet the minimum cross-sectional area as determined by its specific resistance
- Construction not in accordance to prescribed standards on size & number of wires, buildup or dimensions

IMPACT

- Non-compliance to any of the above will result in conductor overload in excess of the maximum current loading of the cable
- This condition would lead to eventual breakdown of cable insulation, joints or connectors at installed positions or distribution boards
- Excessive overheating may result in short circuit conditions leading to an electrical fire

Sub-Standard Element : Insulation



CRITERIA

- Insulation material or type does not meet the required chemical and thermomechanical properties for long term ageing and environmental tests
- Applied insulation does not meet the requirement on thickness and physical aspects of the standards stipulated for the type and rated voltage of cable
- Insulated conductors are not identified by markings or colours as stipulated by the standards

IMPACT

- The use of non-compliant insulation material or construction will result in premature deterioration of the cable insulation in service
- This condition may eventually lead to breakdown of cable insulation, joints or connectors at installed positions or distribution boards
- Condition of undetected exposure caused by deteriorated insulation will be hazardous to users

Sub-Standard Element : Protective Layers



CRITERIA

- Material for protective layers do not meet the required chemical and/or thermomechanical properties for long term ageing and environmental tests
- Applied protective layers do not meet the requirement on thickness and physical aspects of the standards stipulated for the type and rated voltage of cable
- Completed cables are not identified by markings as stipulated by the standards

IMPACT

- Cables will not perform or its service life will be greatly reduced if the above properties do not meet their intended installed conditions
- Fire rated or alarm cables may be rendered inactive in fire related situations
- Cables which are incorrectly identified or installed in unintended locations may be hazardous to the environment or users



Sub-Standard Cables – A Lucrative Business?

	Flor	vible Cable	10/0 16mm (0 75camm	21-22 July 2011,
Item Flexible Cable 40/0.16mm (0.75sqmm) 300/500V PVC/PVC				/ 2 30	
Reference		STD	07ED100	07ED099	07ED098
Conductor					
- number of wires		40	39	38	38
 resistance 	ohm/km	26	29.8	69.3	112
- equiv area	sqmm	0.731	0.638	0.274	0.170
 cond diam 	mm	1.061	0.991	0.650	0.511
 total weight 	gm/m	19.490	17.004	7.312	4.524
Insulation					
 nominal thickness 	mm	0.56	0.65	0.75	0.95
 weight per core 	gm/m	4.278	5.027	4.948	6.542
 total weight 	gm/m	12.834	15.080	14.843	19.625
 core diam 	mm	2.181	2.291	2.150	2.411
 laidup diam 	mm	4.711	4.949	4.644	5.208
Sheath					
 overall diam 	mm	6.4	7.07	6.89	7.36
 nominal thickness 	mm	0.84	1.06	1.12	1.08
- calc mass	litre	14.739	20.023	20.347	21.240
 total weight 	gm/m	21.371	29.034	29.504	30.798
Cable overall weight	gm/m	53.7	61.1	51.7	54.9
Reference		STD	07ED100	07ED099	07ED098
Cuprice	Myr/kg	3 0	30	30	3 0
PVC price	Myr/kg	4.5	4.5	4.5	4.5
Cu	Myr/m	0.585	0.510	0.219	0.136
PVC	Myr/m	0.154	0.199	0.200	0.227
M aterial cost	Myr/m	0.739	0.709	0.419	0.363
ROI	Case 1	10%	15%	94%	124%
ROI	Case 2	5 %	9%	85%	114%
ROI	Case 3	0 %	4 %	76%	104%



NATIONAL CONFERENCE

Danger in using inferior wires, says association

Items flooding the market of late do not conform to safety standards

KUALA LUMPUR, Wed: Think-

<text><text><text><text><text>

thinking that he or she is buying 100m but is, in fact, receiving less," he said in a statement. Hag said the low quality cables are a danger to the public, and the association is determined to approach the government and the standards authorities to get the products off the shelves. "Substandard cables are a being cheated when they pur-chase boor quality falsely

Killer sockets, deadly fuses

Fake Sirim stickers on electrical items sold to developers cuits. 1 ducto 4 shopt. Sirim and Co made to and th





LECTRICAL 21-22 July 2011, KLCC

Association: Low quality wires flooding market

KUALA LUMPUR: The Malaysian Electric Cable and Wires Association has warned the public to be wary of sub-standard wires and

cables flooding the market. Association president Datuk Kenneth H'ng, in making this revelation yesterday, said it would carry out a nationwide campaign to stamp out these sub-standard house wiring cables which had begun appearing in the market.

He said association members were aware of the rising quantity of such cables in the market which did not conform to the standards of certification bodies.

"In addition, these undersized and sub-standard cables are often packaged in short lengths so that consumers may think they're buying 100m but are, in fact, getting

NATIONAL

H'ng said the low-quality cables

"Sub-standard cables are safety hazards, and in addition, the consumers are being cheated when they buy poor quality, falsely-la-belled products," he said.

H'ng said the association would recommend to the Government that all wire and cable manufacturers attain the ISO 9001/9002 quality standard accreditation.

He also called on the authorities to approve renewals based on successful quality accreditation. -Bernama



1Malaysia vs Sub-Standard Cables – The Way Forward

- To review & establish MS standards for cables & wires in full compliance with international standards and with due consideration given to meet pertinent local requirements, conditions & practices
- To publicize and promote the use of MS standards where available on cables and wires for domestic use, local installations and elsewhere by Malaysian contractors
- To combat against the manufacture, importation and use of sub-standard cables in the interest of public safety and towards sustaining an equitable and economically viable business for the cable manufacturing sector
- To support all measures by the relevant authorities including the imposition of clear labeling and the prohibition of retail selling of cables and wires without the MS standard mark of approval for items listed under the control of Suruhanjaya Tenaga (ST)
- ٠ To advocate the registration of all local manufacturers under MCMA as a prerequisite to be a supplier of the ST controlled MS standard cables
- ∻ To continually support and enhance the local economy and the Buy Malaysia campaign via the use of the wide range of manufactured cables, Made in Malaysia

less," he said in a statement. were dangerous to the public and the association was determined to approach the Government and the standards authorities for help.



Thank You